

8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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RBW6510G08031-6F
Job Sheet 198998



Part No: RBW6510G08031-6F

Job Qty: 2 pcs

Part Name: 169 Reaction Block Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/22/19

Description:

Type: SOLD

Note: DWG RBW6510G08031-6F Rev A IPP Rev. A 19.08.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Plex 8/8/19 2:56 PM Dart.lajeunesse.marie

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Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Small Fab - 1	2 pcs	10/22/19		0.00	0.40	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
110	QC 5	2 pcs	10/22/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	2 pcs	10/22/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
130	QC 21 - FG	2 pcs	10/22/19		0.00	0.00	QC 21 - FG - 21	
							QC 21 - FG - 70	
							QC 21 - SA - 53	

Part Op 100 - Assemble as per DWG. See note 7 and 8.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 130 - QC21- Final Inspection - Work Order Release

9/8/2019

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	100-Small Fab - 1	215202
90905A655	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick	4 Ea (2 ea)	100-Small Fab - 1	230421
98335A087	Steel Cotter Pin for 5/8" to 1" Clevis Pin Dia. X 3-1/4" Long	2 Ea (1 ea)	100-Small Fab - 1	206557
CL-2-C	Lanyard Wire	1.2500 ft (.625 ea)	100-Small Fab - 1	192012
RBW6510G08031-6F-1	169 Reaction Block Pin	2 pcs (1 ea)	100-Small Fab - 1	218387

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	4	704	0
	90905A655	4	16	0
	98335A087	2	0	0
	CL-2-C	1	1,168	0
	RBW6510G08031-6F-1	2	0	0

Part Specifications

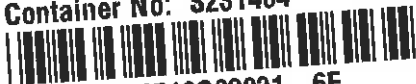
Specifications could not be found.

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Container No: S231404



Part: RBW6510G08031-6F

Job No: 198998

Serial No/Batch: S231404

Revision: A

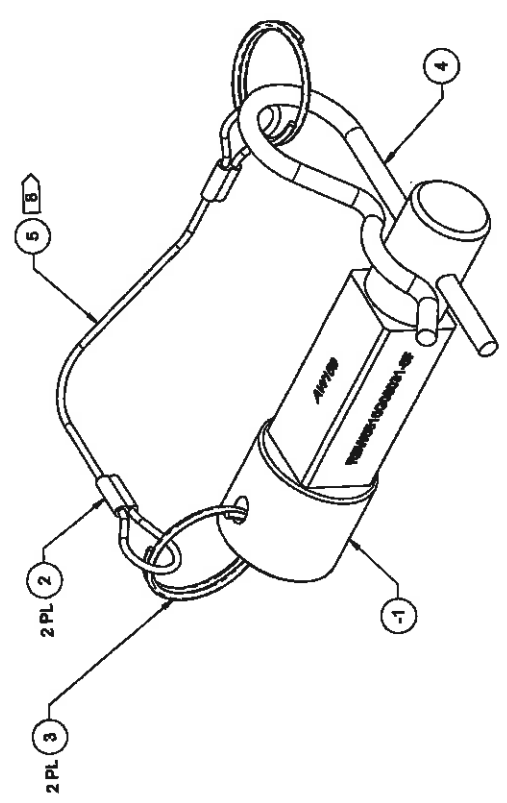
Inspector:

Exp Date:

Instructions:

Date: 11/13/19

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6510G08031-8F-1	169 REACTION BLOCK PIN
2	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
3	2	McMaster#9005A665 OR EQUIV.	316 SS SPLIT RING 15/16" ID. X 1-1/16" OD. X 1/8" THK.
4	1	McMaster#98335A087 OR EQUIV.	ZINC PLATED STEEL COTTER PIN FOR 5/8"-1" CLEVIS PIN DIA. X 3-1/4" LG.
5	1	CARR-LANERCL-2-C	NYLON COATED STEEL LANYARD 1/16" DIA.



RBW6510G08031-8F 169 REACTION BLOCK PIN ASSEMBLY

SHOP COPY
RETURN
ENGINEER
UNCONTROLLED
SUBJECT TO
WITHOUT
WORK
NO. 168 948 mls
1908-08

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$ UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLY: N/A
 - 8) ASSEMBLED LANYARD LENGTH MUST BE 7' $\pm 1"$. LANYARD MUST MOVE FREELY WHEN INSTALLING/REMOVING ITEM 4
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	KPT	19-7140	BY
REV.	DESCRIPTION	ECH #		
DESIGN				
DRAWN				
CHECKED				
WFG. APPR.				
APPROVED				
DATE	2019-05-24			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
TOOL PART #	RBW6510G08031-8F
TITLE	169 REACTION BLOCK PIN ASSEMBLY
REV. A	SHEET 1 OF 2
SCALE	NTS
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Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
Scrap ☐ ☐ ☐
Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Cross tube ☐ ☐ ☐
Small Fab ☐ ☐ ☐
Finishing ☐ ☐ ☐
Eng. (Non-AW) ☐ ☐ ☐
Prod. Eng. Coord. ☐ ☐ ☐
Rec/Store/Packaging ☐ ☐ ☐

Engineering ☐ ☐ ☐
Water Jet ☐ ☐ ☐
Supplier ☐ ☐ ☐
Quality ☐ ☐ ☐

MRB (QS1042)

QTY Affected: _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

FAULT CATEGORY

Root Cause			FAULT CATEGORY									
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong								
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance								
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing								
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish								
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing								
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread								
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up									
Human Factors	Other/Details:											